DESCRIPTION:
Indurazinc MC67 is a single component, moisture-cured, aromatic urethane, organic zinc-rich primer. This product provides galvanic protection for carbon steel substrates; the dried film contains 83% zinc by weight. Indurazinc MC67 has the durability, toughness, and adhesion of a densely cross-linked polyurethane binder to provide outstanding long-term corrosion protection. Quick cure, same day recoat, and unlimited recoat time allow for efficient shop and field priming and recoating. Conforms to ANSI/AWWA D102-17 Inside Coating Systems Number 3, 5 and 6, and Outside Coating Systems No. 3 and 6. Classified by UL to NSF/ANSI International 61 for potable water immersion service in tanks of 5,000 gallons and greater capacity. Zinc Dust certified under ASTM D 520 Type III, 99.99% pure zinc metal.

USE:
As the prime coat in a multi-coat system designed for the protection of steel in brine, fresh water, potable water immersion and aggressive chemical exposures.

LIMITATIONS:
Not recommended for acidic (pH <6.0) or alkaline (pH >8.0) environments unless properly top coated. Always consult your Induron representative. Do not use for immersion above 140°F (60°C) or dry heat above 250°F (121°C).

SURFACE PREPARATION:
Steel (Immersion): SSPC-SP 10 Near-White Blast Cleaning. Steel (Non-Immersion): SSPC-SP 6 Commercial Blast Cleaning. Surface profile shall be angular and 1.5 to 2.5 mils in depth. Top coating—This product does not require scarifying the surface prior to being top coated with any product listed under recommended topcoats. Prior to top coating, remove all chalk and/or other surface contaminants.

RECOMMENDED TOP COAT:

PACKAGING: 2.5 GALLON KITS

COVERAGE:
Theoretical 1,075 ft.² per gallon at 1.0 mil dry film thickness.

DRY FILM THICKNESS: 2.5 to 3.5 mils. WET FILM THICKNESS: 3.7 to 5.3 mils.
MIXING:
Power agitation until thoroughly mixed and zinc is in suspension. Strain through a 30-50 mesh screen after mixing. Maintain minimum agitation during application to prevent settling.

POT LIFE:
8 hours at 80°F (27°C). Do not use this material past the pot life limits.
CAUTION: Conditions of high humidity or high levels of moisture during the use of this product will shorten the pot life. Avoid high-speed agitation and keep containers covered to minimize exposure to moisture.

APPLICATION:
Airless Spray—Use .017-.019 tip orifice; 60 mesh filter; 3/8" material hose; 3000-3600 psi atomizing pressure. Weather conditions, applicator technique, pump size, spray tip and atomizing pressure may vary recommendations. Roll—Use professional quality 1/4" or 3/8" synthetic cover. Brush—Use professional quality natural or synthetic bristle brush. Ventilation: When used in an enclosed area, provide adequate ventilation during application and cure.

THINNING:
For best results, thin up to 10% with Induron K-1012 Industrial Thinner. Clean up equipment with Induron K-1012 Industrial Thinner.

CLIMATE:
Use this product only if the substrate and the ambient air temperatures are between 35°F (2°C) and 120°F (49°C). The substrate should be dry and 5°F above the dew point.

STORAGE:
Shelf life is 10 months at a 20°F-120°F (6°C-49°C) storage temperature range.

<table>
<thead>
<tr>
<th>Temperature</th>
<th>To Handle</th>
<th>To Recoat</th>
</tr>
</thead>
<tbody>
<tr>
<td>95°F</td>
<td>1.0 hours</td>
<td>3 hours</td>
</tr>
<tr>
<td>85°F</td>
<td>1.25 hours</td>
<td>4 hours</td>
</tr>
<tr>
<td>75°F</td>
<td>1.5 hours</td>
<td>4 hours</td>
</tr>
<tr>
<td>65°F</td>
<td>2.0 hours</td>
<td>5 hours</td>
</tr>
<tr>
<td>55°F</td>
<td>3.0 hours</td>
<td>6 hours</td>
</tr>
<tr>
<td>45°F</td>
<td>4.0 hours</td>
<td>7 hours</td>
</tr>
<tr>
<td>35°F</td>
<td>5.0 hours</td>
<td>8 hours</td>
</tr>
</tbody>
</table>

Cure time will vary with humidity, surface and air temperature, and film thickness. For cure times for immersion service, reference the specified Induron topcoat technical data sheet.

PHYSICAL DATA:
VOLUME SOLIDS: 67% ± 2%
WEIGHT PER GALLON: 24.4 ± .2 lbs per gallon mixed
VOLATILE ORGANIC CONTENTS:
  Mixed unthinned - < 2.4 lbs/gallon; < 288 grams/liter
  Mixed thinned 10% - < 2.8 lbs/gallon; < 366 grams/liter
HAPS: 1.02 lbs/gallon

PERFORMANCE DATA:
GRAFFITI CLEAN UP: Spray Paint - 100% removed with ketone solvent.

SAFETY DATA:
See individual product label for safety and health data information. Individual Material Safety Data Sheets are available upon request.