

SYSTEM	FIRST COAT	MILS	SECOND COAT	MILS	THIRD COAT	MILS	TOTAL DFT
STEEL INTERIOR, WET-SURFACE PREPARATION SSPC-SP10							
Epoxy: ICS-1	Ceramapure TL70 PE-70 RC-70	10.0-15.0 3.0-5.0 3.0-5.0	Ceramapure TL70 PE-70 RC-70	10.0-15.0 4.0-6.0 4.0-6.0	N/A	————	20.0-30.0 13.0-20.0 13.0-20.0
Epoxy: ICS-2	PE-70 RC-70	3.0-5.0	PE-70 RC-70	3.0-5.0	PE-70 RC-70	3.0-5.0	9.0-15.0
Epoxy: ICS-3	Perma-Clean 100	20.0-25.0	N/A	————	N/A	————	20.0-25.0
Zinc/Epoxy: ICS-5	Indurazinc MC67	2.5-3.5	PE-70 RC-70	3.0-5.0	PE-70 RC-70	3.0-5.0	8.5-13.5
STEEL INTERIOR, DRY - SURFACE PREPARATION SSPC-SP6							
Epoxy	PE-70 RC-70	3.0-5.0	Induraguard	4.0-6.0	N/A	————	7.0-11.0
Zinc/Epoxy	Indurazinc MC67 or DF67	2.5-3.5	Induraguard	4.0-6.0	N/A	————	6.5-9.5
STEEL EXTERIOR, BLASTED - SURFACE PREPARATION SSPC-SP6							
Alkyd: OCS-1A	P30 Universal Primer	2.0-3.0	Armorlux Aluminum	1.0-2.0	Armorlux Aluminum	1.0-2.0	4.0-7.0
Alkyd: OCS-1B	P30 Universal Primer	2.0-3.0	Armorlux Color Chrome	1.0-1.5	Armorlux Color Chrome	1.0-1.5	4.0-6.0
Zinc/Acrylic: OCS-3	Indurazinc MC67 or DF67	2.5-3.5	Aquanaut Primer	2.0-4.0	Aquanaut II	2.0-4.0	6.5-11.5
Zinc/Fluorourethane: OCS-4	Indurazinc MC 67 or DF67	2.5-3.5	Indurethane 6700 Flat Urethane	2.0-3.0	Perma-Clear Fluorourethane	2.0-3.0	6.5-9.5
Epoxy/Urethane: OCS-5	PE-70 or RC-70 Induraguard	3.0-5.0	Induraguard	3.0-5.0	Indurethane 6600 Plus Indurethane 6700 Flat	2.0-3.0	8.0-13.0
Zinc/Epoxy/Urethane: OCS-6	Indurazinc MC 67 or DF67	2.5-3.5	Induraguard	3.0-5.0	Indurethane 6600 Plus Indurethane 6700 Flat	2.0-3.0	7.5-11.5
STEEL EXTERIOR, OVERCOATING - SURFACE PREPARATION DEPENDS ON CONDITION OF SURFACE							
Acrylic	Aquanaut II	2.0-4.0	Aquanaut II	2.0-4.0	N/A	————	4.0-8.0
Epoxy Mastic/ Urethane	Induramastic 85 Induraguard	3.0-5.0	Indurethane 6600 Plus Indurethane 6700 Flat	2.0-3.0	N/A	————	5.0-8.0
Aluminum	Armorlux Aluminum	1.0-2.0	Armorlux Aluminum	1.0-2.0	N/A	————	2.0-4.0
Color Chrome Aluminum	Armorlux Color Chrome	1.0-1.5	Armorlux Color Chrome	1.0-1.5	N/A	————	2.0-3.0
Penetrating Epoxy	Spot: Induramastic 85 E-Bond 100	1.0-2.0	Optional: Induraguard PE-70 RC-70 Aquanaut II	3.0-4.0	Indurethane 6600 Plus Aquanaut II	2.0-3.0	6.0-9.0
CONCRETE - SURFACE PREPARATION CLEAN, FULLY CURED AND DRY							
Interior	PE-70 RC-70	3.0-5.0	PE-70 RC-70	3.0-5.0	PE-70 RC-70	3.0-5.0	9.0-15.0
Interior	Ceramapure TL70	10.0-15.0	Ceramapure TL70	10.0-15.0	N/A	————	20.0-30.0
Interior	Perma-Clean 100	20.0-25.0	N/A	————	N/A	————	20.0-25.0
Exterior	AC403 Acrylic Elastomeric	6.0-12.0	AC403 Acrylic Elastomeric	6.0-12.0	N/A	————	12.0-24.0

NOTES:

1. Brush or roller application may require additional coat(s) to achieve recommended film thickness and/or complete hiding.
2. When using heavily pigmented colors it is recommended to use Perma-Clear Fluorourethane over Indurethane 6700 Flat to maximize color and gloss retention.
3. All ICS and OCS designated systems correspond with the ANSI/AWWA D102 Latest Version System Number.