



**WATER QUALITY**  
NSF/ANSI 61 Drinking Water  
System Components 26KM

Maximum Surface Area/Volume Ratio: 394cm<sup>2</sup>/L  
Water Contact Temperature: 23°C

## COATING DATA

### DESCRIPTION:

PE-70 Epoxy is a two component, high solids, highly cross-linked, self-priming epoxy coating. It is formulated for long term resistance to water, many water soluble chemicals and other aggressive environments. Conforms to ANSI/AWWA D102-11 ICS-1, ICS-2, ICS-5, OCS-5 primer and intermediate coat and OCS-6 primer and intermediate coat. Certified under NSF/ANSI International 61 for potable water immersion service in tanks of 1,000 gallons or greater capacity and potable water pipe eighteen (8) inches or greater.

### USE:

Self-priming multi-coat system for steel, ductile iron, and concrete surfaces exposed to immersion in potable or process water, splash, fumes, or spillage of water borne chemicals and other aggressive industrial environments.

### COLORS:

Tan, Gray, Red & Aqua White. Epoxies chalk with extended exposure to sunlight.

### LIMITATIONS:

Do not use for immersion service above 120°F (49°C) or dry heat above 200°F (93°C). Not recommended for immersion in solutions of mineral acids or organic acids.

### SURFACE PREPARATION:

**Steel (Immersion)**—SSPC-SP 10/NACE 2 Near-White Blast Cleaning.

**Steel (Non-Immersion)**—SSPC-SP 6/NACE 3 Commercial Blast Cleaning.

**Ductile Iron**—Remove all surface contaminants by abrasive blasting per NAPF 500-03-04. Do not coat surfaces previously coated with asphalt.

**Concrete**—New concrete must cure for at least 28 days. Verify dryness by testing for moisture per “ASTM D4263 Plastic Sheet Method”. Apply to clean, dry and sound concrete substrates that are free of all curing compounds, oils, greases or any other contaminants. All concrete surfaces shall be made free of voids, cracks and other imperfections using Induron EFS 707 Epoxy Surfacer or Mortarchem. Prepare the surface per ICRI 310.2 to achieve surface profile to meet a CSP 3-4.

**Recoating**—Multicoat systems may require this product to be recoated. This product does not require scarifying the surface prior to being recoated with itself and many other Induron epoxies (See “Coating Systems” listed below). Before recoating, remove all chalk and any other surface contaminants.

### COATING SYSTEMS:

#### NSF/ANSI Standard 61 approved potable water immersion primers:

AquaClean, PE-70 Epoxy, RC-70 Epoxy, TL-70 Ceramic Epoxy, Indurazinc MC67, Indurazinc MC ONE 67.

#### NSF/ANSI Standard 61 approved potable water immersion topcoats:

AquaClean, PE-70 Epoxy, RC-70 Epoxy, TL-70 Ceramic Epoxy, and PermaClean 100 Ceramic Epoxy.

#### Non-potable water and water borne chemical immersion primers:

AquaClean, PE-70 Epoxy, RC-70 Epoxy, TL-70 Ceramic Epoxy, Perma-Clean II Primer, Indurazinc MC67, Indurazinc MC ONE 67.

#### Non-potable water and water born chemical immersion topcoats:

AquaClean, PE-70 Epoxy, RC-70 Epoxy, TL-70 Ceramic Epoxy, Perma-Clean II Epoxy, Ruff Stuff 2100 Coal Tar Epoxy, Ceramapure PL-90, PermaSafe 100 Ceramic Epoxy

**Non-immersion primers:** AquaClean, PE-70 Epoxy, RC-70 Epoxy, TL-70 Ceramic Epoxy, Perma-Clean II Primer, Induramastic 85, Indurazinc MC67, Indurazinc MC ONE 67.

**Non-Immersion topcoats:** AquaClean, PE-70 Epoxy, RC-70 Epoxy, TL-70 Ceramic Epoxy, Perma-Clean II Epoxy, Aquanaut Enamel, Indurethane 6600 Plus, Permastic Polyurethane, Perma-Gloss Fluorourethane.

**COVERAGE:**

Theoretical-1123 ft<sup>2</sup> per gallon @ 1.0 mil dry.

**DRY FILM THICKNESS:** 3.0 to 6.0 mils.

**WET FILM THICKNESS:** 4.5 to 9.0 mils.

## APPLICATION DATA

**PACKAGING:**

Five gallon pails and one gallon cans that combine to make 10 gallon or 2 gallon kits.

**BLEND RATIO:**

Mix one part PE-70 Epoxy Base Part A (use either Tan, Gray, Red or Aqua White) to one part PE-70 Epoxy Activator Part B. Power agitate until components are thoroughly mixed.

**STORAGE TEMPERATURE:**

Minimum 20°F, Maximum 110°F.

**SHELF LIFE:**

18 months at recommended storage temperature.

**APPLICATION:**

For best application results, the blended coating temperature should be above 50°F prior to application. **Airless Spray** - Use .015-.017 tip, 60 mesh filter, 30:1 pump ratio at 60-100 psi operating air pressure. **Conventional Spray** - Follow instructions of equipment manufacturer for the application of epoxy paints. **Roll** Use lambswool or high grade professional roller cover. Additional coats may be required to achieve desired film thickness. **Brush** - Use natural bristle or high grade professional brush. Additional coats may be required to achieve desired film thickness.

**THINNING:**

If required, thin from 5% up to 10% with K-1034 Reducer.

**CLIMATE:**

Use this product only if the substrate temperature and ambient air temperature is above 50°F and is expected not to decrease for at least two hours after application. Also, the substrate temperature must be 5°F above the dew point for a period of at least two hours after application to avoid condensation occurring on wet paint.

**POT LIFE DRY TIME:**

TEMPERATURE	POT LIFE	TO HANDLE	TO RECOAT	IMMERSION
50°F	10 hrs	16 hrs	12 hrs-overnight	7 days
70°F	6 hrs	8 hrs	12 hrs-overnight	7 days
80°F	5 hrs	6 hrs	12 hrs-overnight	7 days
90°F	4 hrs	5 hrs	12 hrs-overnight	7 days

No maximum recoat time. Curing time varies with surface temperature, air movement, humidity and film thickness. For interior potable water tank ventilation see ANSI/AWWA D102-03 Section 4.6.5.

**PHYSICAL DATA:**

VOLUME SOLIDS: 70% ± 2%

SOLIDS BY WEIGHT: 84% ± 2

VOLATILE ORGANIC CONTENTS:

Mixed unthinned - < 2.0 lbs./gallon; < 240 grams/liter

Mixed thinned 10% - < 2.5 lbs./gallon; < 302 grams/liter

HAZARDOUS AIR POLLUTANTS (HAPS):

Mixed unthinned - 0.05 lbs./gallon solids; 6.0 grams/liter solids

Mixed thinned 10% - 0.06 lbs./gallon solids; 7.2 grams/liter solids

**SAFETY DATA:**

See individual product label for safety and health data information. Individual Safety Data Sheets are available upon request.

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