

**COATING DATA**

**DESCRIPTION:**

Induron’s E-60 Accelerator is a liquid additive formulated to provide an accelerated cure when used in certain Induron epoxies. When used as directed, E-60 Accelerator will increase the normal curing rate of reaction to provide a faster curing time at low temperatures. This additive is suitable for field or shop use where accelerated cure rates are beneficial and shortened pot life can be tolerated. E-60 Accelerator is available in a quart container that has 0.2 gallons.

**USE:**

Use E-60 Accelerator in the following Induron Epoxies:

- Induramastic 85 Tan and Tint Base
- Perma-Clean II Epoxy Primer
- Perma-Clean II Epoxy Semi-Gloss and High Gloss

**APPLICATION DATA**

E-60 Accelerator is packaged in a short-filled quart can (0.2 gallons) for use with five gallons of activated material. Do not add the contents of the quart can to a single gallon. Do not add contents to individual components of any size. Always use E-60 Accelerator in the following sequence: First, combine components A and B of the recommended product thoroughly with power agitation. After both components are combined and mixed thoroughly, add the entire 0.2 gallons of E-60 Accelerator to five gallons of the mixed product. Mechanically mix in the E-60 Accelerator thoroughly.

Application properties will remain consistent after the addition of E-60 Accelerator. Refer to the label or technical data sheet of the accelerated product for application information. Curing time will vary with surface temperature, air movement, humidity and film thickness.

**CURING**

**TIME:**

Product	Pot Life		Dry-to-Handle		Recoat	
	40°F	60°F	40°F	60°F	40°F	60°F
	4°C	16°C	4°C	16°C	4°C	16°C
Induramastic 85	5	4	40	24	48	24
Quart E-60	4	2	20	16	24	16
Perma-Clean II	8	6	40	16	48	24
Epoxyes	4	3	20	8	24	16
Quart E-60						

**VOLUME SOLIDS:**

100%

**LIMITATIONS:**

This product is sensitive to storage conditions. Do not store or open in direct sunlight. **This product is not recommended for use in any epoxy product intended for use in immersion service.** Do not use above 60°F. The use of this product does not lower the application temperature of the accelerated product below the unaccelerated recommendation.

**SAFETY DATA:**

See individual product label for safety and health data information. Individual Material Safety Data Sheets are available upon request.