



Look Beneath the Surface.

Instructions for Preparing Spigots after Field Cutting Ceramawrap-Coated DI Pipe

The dry film thickness specification for Ceramawrap is 20-25 mils. Due to the tolerances in the joints of ductile iron pipe with "Tyton" style joining systems, mechanical joints, or any other internal gasketed style joints, the thickness of the Ceramawrap coating must be sanded or abraded on the first six inches of the outside diameter of the spigot-end after a cut is made in the field. The joint specification is 6-10 mils DFT to be within tolerance for these types of joints (non-flanged pipes).

This preparation is only necessary if a cut is made in the field (factory applied Ceramawrap will arrive with 6-10 mils on the spigot).

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