

COATING DATA

DESCRIPTION:

U-50 Accelerator is a liquid additive formulated to provide an accelerated cure when used in Induron Urethane Enamels. When used as directed, U-50 Accelerator will increase the normal curing rate of reaction to provide a rapid low temperature cure. This product is suitable for field or shop use where accelerated cure rates are beneficial and shortened pot life can be tolerated. U-50 Accelerator is available in a quart container containing 16 fluid ounces or .473 liters.

USE:

Use U-50 Accelerator in Indurethane 5500 Enamel, Indurethane 6600 Plus, Indurethane 5000 Clear, Indurethane 5500 Plus and Perma-Clear Fluorothane.

APPLICATION DATA

APPLICATION:

U-50 Accelerator is packaged in a quart can (fill, 16 fluid ounces) for use with five gallons of activated Induron Urethane Enamels. Do not add the contents of the quart can to a single gallon. Do not add contents to individual components of any size. Always use

U-50 Accelerator in the following sequence: First, combine components A and B of the desired product thoroughly with power agitation. After both components are combined and mixed thoroughly, add the entire contents of the quart of U-50 Accelerator to five gallons of the mixed product. Blend in the U-50 Accelerator thoroughly.

Application properties will remain consistent by the addition U-50 Accelerator. Refer to the label or technical data sheet of the accelerated product for application information. Curing time may vary with surface temperature, air movement, humidity and film thickness.

TYPICAL PERFORMANCE

VALUES:

	Pot Life (Hours)		Dry-to-Touch (Hours)		Dry to Handle (Hours)	
	40°F (4°C)	60°F (16°C)	40°F (4°C)	60°F (16°C)	40°F (4°C)	60°F (16°C)
Indurethane 5500	4	3	8	6	24	12
Quart U-50	2	2	4	3	12	6

VOLUME SOLIDS:

1%

LIMITATIONS:

This product is sensitive to storage conditions. Do not store or open in direct sun light. Use this product within 30 days of purchase. Do not use above 70°F. The use of this product does not lower the application temperature of the accelerated product below the unaccelerated recommendation.

SAFETY DATA:

See individual product label for safety and health data information. Individual Material Safety Data Sheets are available upon request.