

**COATING DATA**

**DESCRIPTION:**

E-60 Accelerator is a liquid additive formulated to provide an accelerated cure when used in certain Induron Epoxy coating products. When used as directed, E-60 Accelerator will increase the normal curing rate of reaction to provide a rapid low temperature cure. This product is suitable for field or shop use where accelerated cure rates are beneficial and shortened pot life can be tolerated. E-60 Accelerator is available in a quart container containing 26 fluid ounces or .946 liters.

**USE:**

Use E-60 Accelerator in the following Induron Epoxies:

- Armorguard Polyamide Epoxy Primer
- Armorguard Polyamide Epoxy Semi-Gloss and High Gloss
- Induramastic 85 Tan and Tint Base
- Induraguard Semi-Gloss Epoxy
- Perma-Clean II Epoxy Primer
- Perma-Clean II Epoxy Semi-Gloss and High Gloss

**APPLICATION DATA**

E-60 Accelerator is packaged in a quart can (fill, 26 fluid ounces) for use with five gallons of activated material. Do not add the contents of the quart can to a single gallon. Do not add contents to individual components of any size. Always use E-60 Accelerator in the following sequence: First, combine components A and B of the desired product thoroughly with power agitation. After both components are combined and mixed thoroughly, add the entire contents of the quart of E-60 Accelerator to five gallons of the mixed product. Blend in the E-60 Accelerator thoroughly.

Application properties will remain consistent by the addition E-60 Accelerator. Refer to the label or technical data sheet of the accelerated product for application information. Curing time may vary with surface temperature, air movement, humidity and film thickness.

**CURING**

**TIME:**

Product	Pot Life		Dry-to-Handle		Recoat	
	40°F	60°F	40°F	60°F	40°F	60°F
	4°C	16°C	4°C	16°C	4°C	16°C
Armorguard Epoxies	10	7	20	8	48	24
Quart E-60	3	3	6	6	16	16
Induramastic 85	5	4	40	24	48	24
Induraguard	4	2	20	16	24	16
Quart E-60						
Perma-Clean II	8	6	40	16	48	24
Epoxies	4	3	20	8	24	16
Quart E-60						

**VOLUME SOLIDS:**

100%

**LIMITATIONS:**

This product is sensitive to storage conditions. Do not store or open in direct sun- light. This product is not recommended for use in any epoxy product intended for use in immersion service. Use this product within 30 days of purchase. Do not use above 60°F. The use of this product does not lower the application temperature of the accelerated product below the unaccelerated recommendation.

**SAFETY DATA:**

See individual product label for safety and health data information. Individual Material Safety Data Sheets are available upon request.