

COATING DATA

DESCRIPTION:

A high solids, high gloss, acrylic polyurethane finish. Indurethane 6600 Plus High Gloss Polyurethane provides outstanding performance in the severest climates and will retain high gloss and original color for many years. It is available in a virtually unlimited color range. It is a high performance chemical and stain resistant coating which performs well in a variety of aggressive environments. This product meets the finish coat requirements of ANSI/AWWA D102-06 System Designation OCS-5 and OCS-6. Indurethane 6600 Plus High Gloss Polyurethane provides greater than 50% extended protection from ultra-violet light.

Indurethane 6600 High Gloss Polyurethane

- Excellent exterior durability. Retains gloss and color for years.
- Provides complete color flexibility, choose from Induron color card or provide us with your standard.
- Is a high performance chemical resistant coating.
- Complies with U. S. EPA Ozone Transport Commission (OTC) for Volatile Organic Compounds for VOC Emission Standards for industrial maintenance coatings.

USE:

Use as the finish coat on properly prepared interior or exterior surfaces. This coating is especially designed for use where long term gloss and color retention is required. Use in a range of aggressive environments such as:

- Water storage tanks and treatment plants
- Miscellaneous exposed metals
- Pulp and paper processing facilities
- Architectural décor

LIMITATIONS:

Do not use for immersion service. Maximum continuous service temperature (dry) 200°F (93°C).

SURFACE PREPARATION:

PRIMERS—Induron Indurethane 6600 Plus High Gloss Polyurethane may be directly applied over:

- Perma-Clean II Epoxy
- Indurazinc MC-67 Primer
- Induraguard Epoxy
- Armorguard Epoxy
- PE-70 Epoxy & RC-70 Epoxy
- Induramastic 85
- E-Bond 100 Penetrating Sealer

Induron Indurethane 6600 Plus High Gloss may be applied over an appropriate Induron epoxy primer or intermediate coat or be applied directly to phosphated steel or steel prepared with an SSPC-SP 6 Commercial Blast.

RECOATABILITY:

This product may be recoated with itself anytime after 18 hours.

COVERAGE:

Theoretical—1,060 ft² per gallon at 1.0 mil dry.

DRY FILM THICKNESS:

2.0 to 3.0 mils.

WET FILM THICKNESS:

3.0 to 4.5 mils.

APPLICATION DATA**BLEND RATIO:**

One part Q08-1212 Indurethane 6600 Plus Activator to eight parts Indurethane 6600 Plus High Gloss Polyurethane Base by volume. Power agitate until components are thoroughly mixed.

POT LIFE:

2 hours at 80°F.

STORAGE TEMPERATURE:

Minimum 20°F, Maximum 110°F.

SHELF LIFE:

18 months at recommended storage temperature.

APPLICATION:

Airless Spray: Use .015-.017 tip, 60 mesh filter, 30:1 pump ratio at 60-100 psi operating air pressure.

Roll: Use short nap cover. Additional coats may be required to achieve desired film thickness.

Brush: Use natural bristle brush. Additional coats may be required to achieve desired film thickness.

THINNING:

If thinning is required for viscosity reduction or cleanup, use K-1011.

SURFACE TEMPERATURE:

Minimum 40°F, Maximum 120°F.

CLIMATE:

Use this product only if the substrate temperature and ambient air temperature is a minimum of 40°F and is expected not to decrease for at least two hours after application. Also, the substrate temperature must be 5°F above the dewpoint for a period of at least two hours after application to avoid condensation occurring on wet paint.

DRY TIME:

TO HANDLE—4 hours at 80°F. TO RECOAT—Overnight.

Note: Lower temperature, higher film build, and/or poor ventilation will retard dry time.

PHYSICAL DATA:

VOLUME SOLIDS: 64% ± 2%

SOLIDS BY WEIGHT: 73% ± 2%

WEIGHT PER GALLON: 10.4 ± 0.2 lbs per gallon

VOLATILE ORGANIC COMPOUNDS:

Mixed unthinned: < 2.8 lbs/gallon; < 336 grams/liter

Mixed thinned 10%: < 2.8 lbs/gallon; < 336 grams/liter

PERFORMANCE DATA:

GRAFFITI CLEAN-UP: Spray Paint—100% removed with ketone solvent.

SAFETY DATA:

See individual product label for safety and health data. A Material Safety Data Sheet is available upon request.

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